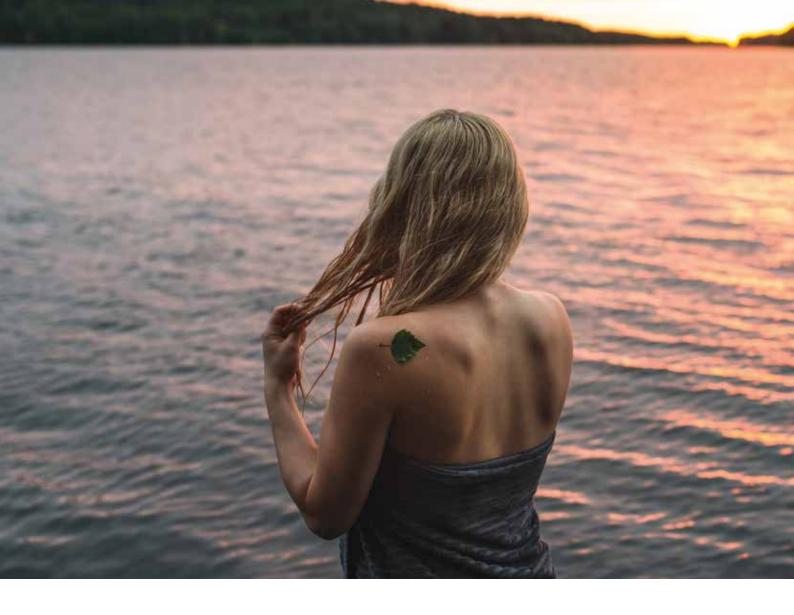


WOOD-HEATED PRODUCTS





Relaxing Moments & Natural Wellbeing

Founded by Tapani Harvia in 1950, this sauna heater manufacturer has grown into an international sauna and spa company. We provide everything for your sauna.

In a Harvia sauna, the essential elements of nature – wood, stone and water – combine to create a relaxing oasis of well-being. The sauna is a comprehensive experience that lets you enjoy the natural well-being that stems from Finnish sauna traditions.

The soft heat of the sauna has a positive effect on your health. For example, it improves blood circulation, reduces the risk of heart disease, helps muscles recover, deepens sleep, reduces stress and relaxes both physically and mentally.

The soft and steady heat emitted by the heater is the heart of the perfect sauna experience. The heater is the heart of your sauna – the source of a relaxing sauna bath. Harvia's popular heaters have always been pioneers – elegant, durable and economical.

We value nature and its diversity. That is why we want to take care of its purity by developing products that are as environmentally friendly as possible. Harvia's versatile range of heaters makes it easy to choose a heater that suits your needs.

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Harvia's wood burning heaters

A wood-heated sauna offers the most authentic feel of Finnish sauna culture. The scent of birch logs, the ambient light cast by the glowing flames and the pleasant hum of the heater offer a moment of relaxation and time away from hectic everyday life. Harvia combines the pleasant heat of a wood burning heater with comprehensive and uncompromising sauna expertise. Harvia offers a perfect range of products for a wood-heated sauna. This wide range includes heaters, sauna heaters, water heaters, cauldrons, protective sheaths for fireplaces, steel chimneys and smoke pipes, in addition to ready-made bench solutions.

The good draught and heat output of Harvia's wood burning heaters is the result of 70 years of product development

The efficient and reliable core of Harvia's wood burning heaters is created based on almost 70 years of experience in saunas. The frame's high-quality design ensures draught. The heater is easy to turn on, and the logs burn evenly the entire time the sauna is in use.

The Harvia Legend GreenFlame, which was released in 2020 utilized a completely new, cleaner wood burning fire chamber for the first time that reduces wood particulate emissions by one-fifth and carbon monoxide emissions by 70 percent compared to a heater model of the same size. The renewed GreenFlame fire chamber is part of Harvia's long-term development work towards clean wood burning and reduction of emissions, where Harvia has a long-term goal of cutting the small particle emissions from wood burning heaters to half. Harvia is actively involved in a multi-year project led by University of Eastern Finland, which aims to reduce emissions and publish eco-label for wood burning heaters.

From the fire chamber, the gas generated is channelled into wide twin channels that efficiently heat the frame and pile of stones, allowing for quick heating and providing pleasant warmth. Any excess water thrown on the stones drains away via the rear section of the heater, keeping the facade and floor completely clean. The massive frame of the heater heats your sauna quickly and evenly. The high-quality core of the wood burning heater is the soul of the sauna.



- 1. Air heating between the body and the outer casing.
- 2. Air flow through the stone space.



Selecting a heater

The heater is part of the sauna's interior design and ambience. Find the right design for you from Harvia's range of wood burning heaters. A properly built sauna room is a very important factor in getting the most out of your wood burning heater. The heater power is selected based on the size and material of the sauna.

An average of 1 kW of power is required for each cubic metre of sauna volume. The power requirement increases if there are window surfaces or heat-storing surfaces such as brick or concrete in the sauna.

Considerations when choosing the heater power:

- Start the selection process by measuring the cubic volume of your sauna.
- For each non-insulated square meter, add 1.2 cubic meters to the volume of the sauna.
- If the interior walls of the sauna room are made of non-insulated logs, the corresponding factor is 1.5.
- · A handy tool is available for these calculations at www.harvia.fi

Original Harvia sauna stones

Harvia sauna stones are selected according to old sauna traditions, and they provide bathers with gentle heat and steam. Harvia's wood burning heaters must always be used with massive, split-face sauna stones, as they store plenty of heat and their broad fracture surface allows the water thrown onto them to vaporise efficiently. Angular split-face stones also allow for loose placement of the stones. Light, soft (soapstone) and smooth (rounded) sauna stones do not produce the desired results.

Harvia sauna stones are available in two sizes. Harvia recommends stones measuring $10-15\ \text{cm}$ in diameter for wood burning heaters.



AC3020, 20 kg ø 10–15 cm



Perfect sauna moments - choosing the right heater

What kind of heat do you prefer? Are you looking for a heater for your cabin sauna or a large community sauna? Different heaters are suitable for different saunas and needs. In addition to your own preferences, you should consider the size and structure of the sauna. Fortunately, there is plenty to choose from.

- 1. Your own sauna bathing style
- · Should the style of the sauna be modern or traditional?
- Do you like soft or sharp heat?
- 2. Demands for the sauna
- How often will the sauna be used?
- Will the bathers include children, for example?
- Will there be need for heating water?
- 3. Placement of the heater
- · Location and placement of the chimney
- Safety distance from structures
- 4. Sauna room volume and materials
- What are the dimensions of your sauna? A larger sauna requires more power. Does the sauna have log walls or glass surfaces?
 These increase the power requirement of the heater

Soft baths

For soft baths, heaters with a large mass of stones are the right solution. The temperature of the sauna stays moderate, and the large mass of stones ensures a humid bath with lots of steam. You can also heat a separate Legend smoke pipe guard with the smoke pipe, which further increases the mass of stones. You will not run out of heat even if the fire goes out for a moment. Instead, the temperature remains stable. Enjoy a soft sauna bath with your family!

See: Harvia Legend and Harvia Legend smoke pipe guard



Sauna set, SA007

Sharp baths

Harvia's traditional wood burning heaters are sure to give you a traditional hot and sharp bath. The sauna heats up to a high temperature and you feel the heat on your skin with every throw.

See: Harvia Pro and Harvia M

Small sauna and efficient use of space

In a small space, the heater's space requirement and ease of use are emphasised. The heater must not be too powerful, as it would heat up the sauna too quickly. It must also be possible to use the heater safely.

Protective sheaths around the heater allow installation in a small space without restricting air circulation, and the heater can be placed close to the walls and bench. Make sure there is enough space in front of the heater for safe use and easy adding of wood.

Also check out the wood burning heater models that are heated from outside the sauna. They provide easy access and create a fireplace atmosphere outside the sauna. This will help you make the most of your sauna space and keep your sauna clean.

See: Protective sheaths and DUO/SL wood burning heaters

Large saunas

Large saunas and traditional log saunas require a lot from the heater to maintain an even temperature. The heater needs to have a lot of power, durability and good air circulation.

A high-powered traditional wood burning heater with protective sheaths is a solid choice. Fixed fireproof walls, for example, may restrict air circulation in the sauna. The protective sheaths of the heater allow the heater to circulate air from the back as well, ensuring an even temperature and rapid heating.

A well-designed large sauna maintains an even temperature and heats up quickly, saving wood and the environment.

See: Harvia 36 and protective sheaths

Heating water in the sauna

Water can be heated quickly and easily in the sauna with the heaters' water tanks or a cauldron. A quick and space-saving solution is a pipe-mounted water tank or a wood burning heater with a water tank. These solutions provide sufficient bathwater for the bathers, as the water heats up very quickly. You can also purchase a separate water tap for your water tank for comfortable and safe use.

Harvia cauldrons are the solution for greater water needs. The cauldron gives your sauna the traditional feel of a country sauna, and you can also use it to heat water when the sauna is cold.

See: Pipe model water heaters and cauldrons











WOOD BURNING HEATERS

Wood is a natural choice — it opens your senses to enjoyment. Relax in the gentle embrace of your sauna and feel the spirit of an authentic sauna. Elegant design, high-quality materials and respect for the Finnish sauna tradition make the Harvia wood burning heater the heart of your sauna.





Smoke pipe guard WL300



Protective sheath for a heater WL200



Steel chimney WHP1500M (black)



Steel chimney damper plate WHP270SPM (black)



Protective bedding WL100



Legend safety railing SASP0240

Elegance of a larger glass door with cleaner combustion

Harvia Legend 240 GreenFlame

Fire roars cleanly behind the large glass door of the Harvia Legend 240 GreenFlame wood burning heater, and you can just enjoy the magical and relaxing ambience. The low-emission, durable and easy-to-use sauna heater is suited to medium-sized saunas. Its hefty stone quantity guarantees a traditional, soft saunabath.

The heart of the sauna heater is a fully renewed GreenFlame fire chamber, which has been designed with clean combustion in mind. The new fire chamber reduces the particulate emissions generated by wood combustion by one fifth and carbon monoxide emissions by 70%. Choose a one-of-a-kind handmade Legend and start your own legendary sauna story.





Modell: WK200LD

Dimensions: width 600 mm, depth 600 mm, height 835 mm, weight 82 kg



sustainably towards cleaner wood burning

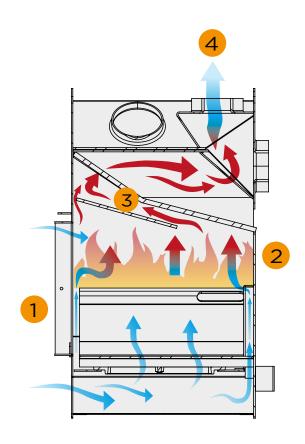
The Harvia GreenFlame fire chamber has been optimised with clean combustion in mind. GreenFlame is a part of Harvia's persistent development work on our journey towards wood combustion with lower emissions.

Thanks to the new air control method of the Harvia GreenFlame fire chamber, the particulate and carbon monoxide emissions are significantly lower than before. The smaller the share of carbon monoxide emissions is compared to the total combustion gases, the cleaner the combustion process.

- Air is conducted through the ash box and the hatch to the fire chamber.
- There, the air is mixed evenly with the combustion process, which leads to clean combustion.
- The hot flue gases go through the channels in the top part of the sauna heater, efficiently transmitting heat to the heater frame, stones and the whole sauna.
- The combustion gases exit through the chimney.



LEGEND 240 GREENFLAME





Timeless and elegant black wood burning heater

Harvia Linear GreenFlame 22

Harvia Linear 22 GreenFlame is a timeless and elegant black wood burning heater with a large glass door that creates a wonderful atmosphere and highlights the fire beautifully. The heater is perfect for medium-sized saunas and boasts lower emission levels thanks to the GreenFlame technology. GreenFlame ensures a controlled burn, reliable operation and a long life for your heater.

The stones of the Linear 22 GreenFlame heater heat the entire sauna quickly, offering enough heat even for the most demanding sauna bathers. Linear GreenFlame represents pioneering quality in sauna heater technology. The heart of the heater is a fully updated GreenFlame fire chamber, which has been designed with clean combustion in mind. The new fire chamber reduces the particulate emissions generated by wood combustion by 20% and carbon monoxide emissions by 70%. The updated GreenFlame fire chamber is an element in Harvia's determined development efforts towards cleaner combustion and emission reductions. As a long-term goal, Harvia has decided to cut the particulate emissions of wood burning heater by half.



LINEAR 22 GREENFLAME



Protective sheath for a heater, one side WI 525



Protective sheath for a heater, full WL575



Protective sheath for a heater, one side WL530



Protective sheath for a heater, full WL580



Protective sheath for a heater, full WL585



LINEAR 22 GREENFLAME LS



LINEAR 22 GREENFLAME ES



LINEAR 22 GREENFLAME RS

The Linear GreenFlame heaters can be used to heat up bathwater at the same time as the sauna with 20% lower emissions. You can select the model that suits you best based on the interior decoration of your sauna. The water tank is fixed either at the front (ES), right (RS) or left (LS). The water tap is conveniently positioned towards the bottom of the heater so that hot water can be run into any container safely.



8-22 m³



40 kg

Model: WKLI22GM, WKPLI22GM

 $\textbf{Dimensions:} \ \text{width} \ 450 \ \text{mm, depth} \ 510 \ \text{mm, height} \ 770 \ \text{mm, weight} \ 73 \ \text{kg}$

Model: WKLI22GESM, WKPLI22GESM

 $\textbf{Dimensions:} \ \text{width 450 mm, depth 660 mm, height 770 mm, weight 83 kg}$

Model: WKLI22GLSM, WKPLI22GLSM, WKLI22GRSM, WKPLI22GRSM Dimensions: width 550 mm, depth 510 mm, height 770 mm, weight 78 kg





Steel chimney WHP1500M (black) WHP1500



Steel chimney damper plate WHP270SPM (black) WHP270SP



Handmade – stories about steam

Legend products

The Harvia Legend is a story about authenticity and extremely durable Harvia quality. Every Harvia Legend product is part of the heroic story of Harvia, founded in 1950 and currently the world's largest sauna heater and heater manufacturer. Every Legend product is a handmade masterpiece by Harvia's master blacksmiths. Choose Legend and start your own legendary sauna story.

The Harvia Legend provides you with the ultimate sauna experience. This large heater takes you back to the origins of heaters – it is a heater in its purest form. The patinated steel frame of the Harvia Legend contains a large amount of stones that gives off a generous amount of steam even in large saunas as it heats up. Due to the open structure of the stone compartment, you can throw water on the entire outer surface of the heater. The heat stored in the large number of stones allows you to throw more water even at a lower temperature - you can enjoy delightfully humid steam in your sauna.

Handmade stories about steam. For large saunas.

Harvia Legend 300

The Harvia Legend 300 provides a generous amount of steam in medium-sized and large saunas. The heater comes with a large and stylish steel-framed glass door. The large fire chamber can even fit bigger firewood, with the maximum length being 47 cm. The heater is equipped with adjustable feet for easier installation.



14-28 m³



260 kg

Model: WK300LD

Dimensions: width 600 mm, depth 660 mm, height 1040 mm, weight 94 kg

LEGEND ACCESSORIES



Legend ladle SASP0101



Legend firewood rack SASP0102







LEGEND 300

Legend bucket SASP0100

Legend clothes hanger SASP0103

Legend thermometer SASP0104



For more technical details, see page 51 onwards.



Handmade stories about steam. For small saunas.

Harvia Legend 150

The Harvia **Legend 150** offers comfortably humid steam for a smaller sauna. The heater is a treat for the eye and for the sauna users. The Harvia Legend 150 is equipped with a cast-iron-framed glass door, allowing the warm glow of the fire to add to the ambience in the sauna. The heater is equipped with adjustable feet for easier installation.



3

120 kg

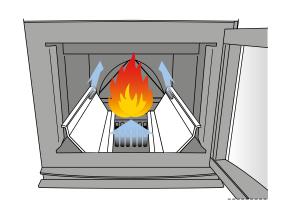
Modell: WK150LD

Dimensions: width 530 mm, depth 530 mm, height 740 mm, weight 58 kg



LEGEND 150

The fire chamber of Harvia Legend heaters has a modern grate structure that divides the combustion air. Part of the air is led to the upper part of the fire chamber. This way the burning is more efficient and cleaner. The grate structure also lengthens the heater's service life. The smaller than usual safety distances from the side and back surfaces to combustible materials allow you to place the benches more freely. The heater can be equipped with a pipe model water heater.



Accessories for Harvia Legend heaters and heaters

Smoke pipe guard for Legend heaters

A wood-heated Legend heater can be equipped with a stone-filled smoke pipe guard. When the guard is used, the safety distance to the smoke pipe is significantly shorter, as the heat is mostly stored in the stones. The product is both elegant and practical, as water can be thrown onto a much larger area. The product can be used in all wood-heated Legend heaters and with Harvia steel chimneys.



40 kg

Modell: WL300

Dimensions: width 300 mm, depth 300 mm, height 560 mm, weight 4,5 kg

Protective sheath for Legend heaters

The protective sheath for Legend heaters reduces the safety distances considerably. The number of protective sheath elements mounted can range from 1 to 3 as required. The product can be used with all wood-heated Legend heaters. The sheath is made of a metal sheet that has been painted black.

Modell: WL200

Dimensions: width 520 mm, depth 125 mm, height 1000 mm, weight 6,7 kg

Protective bedding for heaters

The protective bedding is made from aluminium-zinc-coated steel sheet that is painted black. The protective bedding is used, for example, when the heater is installed onto a waterproofed tile floor.

Modell: WL100

 $\textbf{Dimensions:} \ \text{width} \ 470 \ \text{mm, depth} \ 665 \ \text{mm, height} \ 60-75 \ \text{mm, weight} \ 10 \ \text{kg}$

Safety railing for Legend heaters and heaters

The Harvia Legend safety railing is mounted around a Legend heater or heater. The safety railing is made of heat-treated wood. The railing's mountings are painted black. The safety railing can also be mounted as a two-level installation in front of the heater. Additional mounts are necessary for mounting the safety railing as two halves.

Modell: SASP0240 / SASP0241

Dimensions: width 780/850 mm, depth 780/850 mm





Legend safety railing SASP0240 / SASP0241



A masterpiece by a master blacksmith. For cottage saunas.

Legend water heater, 25 litres

Perfectly compatible with Legend heaters, the pipe model water heater quickly heats up your bathwater. The 25-litre water heater will crown your Legend heater the king of all cottage saunas. The tap solution of the Legend water heater is placed away from the hot water tank and the heater. This makes the tap safer to use, as there is no fear of hot water splashes. For safe sauna experiences – Harvia.



15 kg

Modell: WP250LD Dimensions: width 360 mm, depth 360 mm, height 910 mm (water tank height 450 mm), weight 10 kg



Completing the sauna interior

Legend sauna light

Like the name suggests, the appearance of the Legend sauna light is linked to rustic Legend heaters. Colour black. Dimensions $230 \times 180 \text{ mm}$ (width x height) Includes both a light and a shade. Protection rating IP44, E14 bulb (max. 40 W) not included in the delivery.

Modell: SAS21107 Dimensions: width 230 mm, height 180 mm



Legend glass doors

Complete your sauna interior with a Legend glass door that is a good match for Legend heaters and heaters. The door frame is made of black stained pine, while the handle is made of black painted hardwood. The glass door is available in clear, bronze, smoky grey and satin. Legend glass doors are available in all standard sizes: 7×19 , 8×19 , 9×19 , 8×21 and 9×21 . The door is also available with an aluminium frame painted black.



Smoky grey





S

Clear





New and improved heater for vigorous bathing

Harvia Pro 20

The **Harvia Pro 20** heater is designed for vigorous bathing in medium-sized saunas. Thanks to the large stone compartment of the heater, the steam is as pleasant and hearty as you can wish for. The fire glowing behind the cast-iron-framed glass door adds to the ambience of the sauna.

The sturdy 10-millimetre-thick fire chamber cover ensures durability. The model also features adjustable feet to facilitate installation. They can be used to adjust the height of the smoke outlet, for example. The heater can be equipped with a pipe model water heater.

In this new generation of Harvia Pro 20 wood burning heaters, the shapes and contours of the heaters have been given a new fresh look while respecting the traditions of the classic Pro 20 heater.



HARVIA PRO 20





40 kg

Model: WK200

Dimensions: width 430 mm, depth 510 mm, height 760 mm, weight 60 kg



Protective sheath for a heater, one side WL 500



Protective sheath for a heater, full WL 550



Steel chimney WHP1500M (black) WHP1500



Steel chimney damper plate WHP270SPM (black) WHP270SP



Protective bedding WL100





A perennial favourite for cottage saunas equipped with a water tank

Harvia Pro 20 ES

A favourite for cottage saunas, the Harvia Pro 20 ES is a practical heater that provides a hearty amount of steam. The front of the heater features a 20-litre water tank that is easy to use. It heats up the water while the heater is being heated. The water tank has a tap on the side of your choice. The fire glowing behind the cast-iron-framed glass door adds to the ambience of the sauna. The sturdy 10-millimetre-thick fire chamber cover ensures durability. The heater has a large stone compartment and steel upper grating. The heater is also equipped with adjustable feet.

The outer casing of the Harvia Pro 20 ES heater is painted graphite black.



8-20 m³



40 kg

Model: WK200ES

Dimensions: width 430 mm, depth 650 mm, height 760 mm, weight 75 kg



HARVIA PRO 20 ES



Protective sheath for a heater one side WL 600



Protective sheath for a heater, full WL 650



Steel chimney WHP1500M (black) WHP1500



Steel chimney damper plate WHP270SPM (black) WHP270SP



Protective bedding WL100



A perennial favourite for cottage saunas equipped with a water tank

Harvia Pro 20 LS and Harvia Pro 20 RS

Equipped with water tanks on the side, the Harvia Pro 20 LS and Harvia Pro 20 RS are practical heaters that provide a hearty amount of steam. Water heats up in a spacious 30-litre water tank while the heater is being heated. The fire glowing behind the glass door with a narrow cast iron frame adds to the ambience of the sauna. The sturdy 10-millimetre-thick fire chamber cover ensures durability. The heater has a large stone compartment and steel upper grating. The heaters are equipped with adjustable feet.

The water tank is located on the left (L) in the Harvia Pro 20 LS and on the right (R) in the Pro 20 RS. Together with the Harvia Pro 20 ES, these heaters equipped with a water tank make it easy to choose the model best-suited for your sauna.

The fire chamber and combustion air channels of Harvia heaters are designed so that the sauna warms up guickly and the burning is cleaner.



8-20 m³



40 kg

Model: WK200LS, WK200RS

Dimensions: width 580 mm, depth 510 mm, height 760 mm, weight 61,5 kg



HARVIA PRO 20 LS



HARVIA PRO 20 RS



Protective sheath for a heater, one side WL500



Protective sheath for a heater, full WL590



Steel chimney WHP1500M (black) WHP1500



Steel chimney damper plate WHP270SPM (black) WHP270SP



Protective bedding WL110

Classic style for small saunas

Harvia M1 and Harvia M3

Classically stylish in its design, the **Harvia M1 / M3** heater is suitable for a small wood-heated sauna. It ensures that using the sauna is a pleasant experience and makes the sauna feel like a traditional sauna. The even heat given off by the heater and the efficient fire and air circulation guarantee an enjoyable sauna ex-

The heaters can be equipped with a pipe model water heater. The Harvia M3 is equipped with a glass door, through which the glowing fire adds to the ambience in the sauna. The heater is available in stylish graphite black, and its upper grating is made of stainless steel.





30 kg

Model: WKM11, WKM3

Dimensions: width 390 mm, depth 430 mm, height 710 mm, weight 45 kg



HARVIA M1



HARVIA M3



Protective sheath for a heater, one side WL 400



Protective sheath for a heater, full WL 450



Steel chimney WHP1500M (black) WHP1500



Steel chimney damper plate WHP270SPM (black) WHP270SP



Protective bedding WL100

A clearly strong choice for small saunas

Harvia Linear 16

The Harvia Linear 16 heater is a source of glowing heat and pleasant steam for small saunas. The flames visible through the cast-iron-framed glass door create a warm ambiance in the sauna. The door can be installed to open on either side.

The fire chamber and combustion air channels of Harvia heaters are designed so that the sauna warms up quickly and the burning is cleaner.



Model: WK160

Dimensions: width 420 mm, depth 450 mm, height 735 mm, weight 46 kg



HARVIA LINEAR 16



Protective sheath for a heater, one side WL 425



Protective sheath for a heater, full WL 475



Steel chimney WHP1500M (black) WHP1500



Steel chimney damper plate WHP270SPM (black) WHP270SP



Protective bedding WL100





A professional-quality steam giver

Harvia Pro 26

The Harvia Pro 26 provides larger saunas with top-class heat and steam. The large amount of stones ensures pleasant heat, even if the fire goes out for a moment. The heater features a castiron-framed glass door and steel upper grating. The adjustable feet make the heater easier to install. The heater can be equipped with a pipe model water heater. The outer casing of the heater is painted graphite black.



10-26 m³



50 kg

Model: WK260

Dimensions: width 430 mm, depth 510 mm, height 810 mm, weight 65 kg



HARVIA PRO 26



Protective sheath for a heater, one side WL 700



Protective sheath for a heater, full WL 750



Steel chimney WHP1500M (black) WHP1500



Steel chimney damper plate WHP270SPM (black) WHP270SP



Protective bedding WL100

Great baths for a great group of people

Harvia Pro 36

The **Harvia Pro 36** is a powerhouse heater for big saunas. Its features ensure that even a larger group of people can enjoy a hearty amount of steam. The generous amount of stones makes it possible to enjoy the stay in the sauna for a long time. You will not run out of heat even if the fire temporarily goes out. The heater has an upper grate made of steel. Thanks to the adjustable feet, the heater can be easily placed in the sauna.

The outer casing of the heater is painted graphite black. The heater can be equipped with a pipe model water heater.





60 kg

Model: WK360

Dimensions: width 510 mm, depth 510 mm, height 810 mm, weight 70 kg



HARVIA PRO 36



Protective sheath for a heater, one side WL 800



Protective sheath for a heater, full WL 850



Steel chimney WHP1500M (black) WHP1500



Steel chimney damper plate WHP270SPM (black) WHP270SP



Protective bedding WL 110



The king of public saunas

Harvia 50

The Harvia 50 heater is the king of public saunas, designed to provide ample steam for large groups of bathers. The great amount of stones guarantees even heat in a large sauna. The steam given off by the heater contains the age-old spirit of the Finnish sauna tradition. The Harvia 50 heater is designed for camp centres, sports centres and service sector businesses, among others. The heater is painted in a stylish graphite black. When you demand quality, choose the leader of the pack - a quality product by the world's largest sauna heater manufacturer.



20-50 m³



120 kg

Model: WK500

Dimensions: width 510 mm, depth 720 mm, height 1050 mm, weight 160 kg



HARVIA 50

Twice the atmosphere

Harvia Pro 20 Duo and Harvia Pro 36 Duo

The Harvia Pro Duo heater is a unique 2-in-1 solution that combines a wood-heated HEATER AND A FIREPLACE. Heating up the heater lets you enjoy the atmosphere in two rooms.

Heat up your sauna to bathing temperature - and enjoy the pleasant atmosphere of the fireplace in the next room at the same time. The wood-heated heater creates a traditional sauna atmosphere and gives off great steam. After the sauna, you can enjoy the afterheat in the fireplace room, cook sausages and enjoy refreshments... and then hit the sauna again. Style is also one of Duo's strengths: The outer casing is made of high-quality stainless steel, the heater features an impressive and robust glass door and the heater technology is created by the world's largest sauna heater manufacturer with 70 years of experience. Duo is more than the sum of its parts.



8-36 m³



Model: WK200SLUX, WK360SLUX

WK200SLUX dimensions: width 430 mm, depth 510 + 280 mm, height 760 mm, weight 80 kg WK360SLUX dimensions: width 510 mm, depth 510 + 280 mm, height 810 mm, weight 80 kg



HARVIA PRO 20 DUO













A heater and a fireplace in one

Harvia M3 SL, Harvia Pro 20 SL

SL heaters are designed for those who want to conveniently heat their sauna from another room or from outside the building. Convenience is also improved by the fact that the heater's door can be installed to open on either side to accommodate your needs. The SL heater gives off great steam in small and medium-sized saunas.

The SL heater features a glass door that provides ambience. The Harvia M3 SL heater can be equipped with a pipe model water heater.

Boiler heaters can be connected to a separate water tank.



6–13 m³



30 kg

Model: WKM3SL

Dimensions: width 390 mm, depth 430 + 220 mm, height 710 mm, weight 50 kg



8-20 m³



40 kg

Model: WK200SL

Dimensions: width 430 mm, depth 510+220 mm, height 760 mm, weight 70 kg



HARVIA M3 SL



HARVIA PRO 20 SL

The queen of public saunas

Harvia 50 SL

The Harvia 50 SL wood-heated heater provides twice the wonderful oppor-

The heater is placed in the sauna and the firewood is inserted into the fire chamber from the other side of the wall.

The great amount of stones guarantees even heat in a large sauna. The steam given off by the heater contains the age-old spirit of the Finnish sauna tradition. The Harvia 50 SL heater is designed for camp centres, sports centres and service industry companies, among others. The heater is painted in a stylish graphite black. When you demand quality, choose the leader of the pack – a quality product by the world's largest sauna heater manufacturer.



20-50 m³



120 kg

Model: WK500SL Dimensions:

WK500 width 510 mm, depth 715+195 mm, height 1050 mm, weight 160 kg WK500SL width 510 mm, depth 715 + 195 mm, height 1050 mm, weight 175 kg



Harvia Legend SL

Harvia Legend wood-heated heater gives you the ultimate sauna experience. The black steel frame contains a mighty amount of stones. The heat stored in the stones allows you to throw more water even at a lower temperature. You will not run out of heat, even if the fire goes out for a moment.

The fire chamber of Harvia Legend heaters has a modern grate structure that divides the combustion air. Part of the air is led to the upper part of the fire chamber. This way the burning is more efficient and cleaner. The grate structure also lengthens the heater's service life. The smaller than usual safety distances from the side and back surfaces to combustible materials allow you to place the benches more freely.

The Harvia Legend SL heater is designed for those who want to conveniently heat their sauna from another room or from outside the building. The heater's door can be installed to open on either side to accommodate your needs. The heater is equipped with adjustable feet for easier installation.



6–13 m³



120 kg

Model: WK150LDSL

Dimensions: width 530 mm, depth 530 + 200 mm, height 740 mm, weight 62 kg



10-24 m³



200 kg

Model: WK240LDSL

Dimensions: width 600 mm, depth 600 + 180 mm, height 830 mm, weight 82 kg



HARVIA 50 SL



LEGEND 150 SL



LEGEND 240 SL



For those who enjoy the sauna and love a fireplace.

Harvia Legend Duo

The **Harvia Legend 240 Duo** heater is a unique 2-in-1 solution that combines a wood-heated HEATER AND FIREPLACE. Heating up the heater lets you enjoy the atmosphere in two rooms.

Heat up your sauna for bathing and enjoy the pleasant atmosphere created by the fireplace on the other side of the wall. The patinated steel frame of Legend contains a large amount of stones, resulting in wonderfully humid and gentle clouds of steam reminiscent of those of an authentic smoke sauna. After the sauna, you can enjoy the afterheat in the fireplace room, cook sausages and enjoy refreshments... and then hit the sauna again.

The heater's door can be installed to open on either side to accommodate your needs. The heater is equipped with adjustable feet for easier installation.

10-24 m³



200

Dimensions: width 600 mm, depth 600 + 180 mm, height 830 mm, weight 95 kg

15-30 m³



Model: WK300LDLUX

Model: WK240LDLUX

Dimensions: width 600 mm, depth 660 + 120 mm, height 1040 mm, weight 99 kg



LEGEND 240 DUO



LEGEND 300 DUO

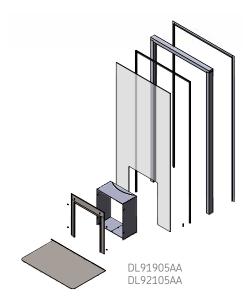


Innovation meets Finnish design

Harvia Duo glass wall

The Harvia Duo glass wall is a brilliant innovation. Designed for use with Harvia Duo heaters, the glass wall is not only a decorative element, but a way to share light and heat between the sauna and the sitting room. The glass releases more heat to the sitting room than masonry walls, and does so much more quickly.

You can also install the heater and the glass wall so that the heater door opens to your patio and the glass wall allows natural light to illuminate the sauna. The light-coloured satin glass wall also makes it possible to bring large glass surfaces to outdoor saunas, such as the Harvia Solide Outdoor design sauna.



The Duo glass wall is an easy solution

- no masonry
- the delivery contains all the necessary parts, including plating for covering the fire chamber extension and a floor protector
- get the benefits of the Duo heater in the sauna room: the room stays tidy and you can place the benches as freely as in an electric sauna

The Duo glass wall is compatible with all Harvia Duo heaters
Harvia Legend 240 Duo, Harvia Legend 300 Duo, Harvia 20 Duo, Harvia 36 Duo

	PRODUCT S	IZE	GLASS, THICKNESS 8 MM				
PRODUCT	Aluminium frame (mm)	Frame colour	Aluminium trims	Frame depth (mm)	Weight (kg)	Size (mm)	Colour ***
DL91905AA	890 x 1890**	white	×	60	39	820 x 1820	Satin
DL92105AA	890 x 2090**	white	×	60	43	820 x 2020	Satin

You must leave a gap measuring 25 to 35 mm between the glass and the floor for the floor protector. The part of the floor protector that extends under the glass is designed to prevent water from getting into the space where the heater's door is located. The seams must be sealed with a suitable adhesive sealing compound.

^{**} Installation hole size with frames DL91905AA = min. 900 x 1,900 mm, DL92105AA = min. 900 x 2,100 mm.

^{***} The glass does not contain iron, which is why it has no tint of green, instead being fully white.





FIRE SAFETY AND HEATER ACCESSORIES

The warm embrace of a wood-heated sauna is the best place for relaxation. The pleasant hum of the heater and gentle light cast by the flames add ambience to the sauna experience. Good sauna design and the right accessories also ensure the safety of the bathers and the sauna room.



A stylish chimney solution

Harvia steel chimney

The Harvia steel chimney is a stylish chimney solution that is easy to install. The steel chimney withstands extensive changes in temperature and is particularly designed for use with wood burning heaters, smaller fireplaces and iron heaters in detached sauna buildings.

DELIVERY CONTENTS:

- 1.5 m steel chimney
- A utility box containing one metre of non-insulated smoke pipe, a rain cap, a rubber rain flange and an installation set for the rain flange, a stainless steel lead-through flange for the ceiling and a lead-through insulation and protector.

Build a chimney solution that is the right fit for you

The 1.5 m steel chimney can be easily extended with extensions measuring 0.5 and 1.0 metres in length. By connecting extensions and smoke pipes to the steel chimney (see page 39), you can build a chimney solution that meets your needs. Thanks to an ingenious joint mechanism, the supplementary parts are wound together and the smoke pipes are locked in place by their grooves. Indoors, the chimney can be installed up to a height of 3 metres without support. Outdoors, the corresponding self-supported installation height is 2 metres.

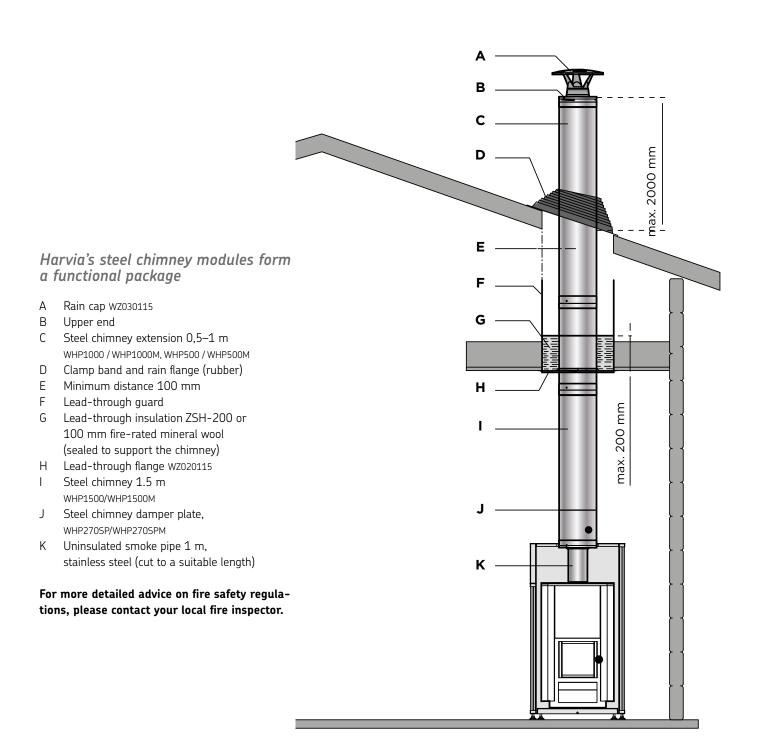
Carefully read through the instructions for the use and installation of the steel chimney and the fireplace or heater connected to it.



Steel chimney damper plate

Harvia's insulated damper plate makes the steel chimney even better suited for heated sauna buildings used in the winter. The CE marked damper plate meets the fire safety requirements and can be installed with all Harvia steel chimneys. The damper plate is available in two colours: steel and black.

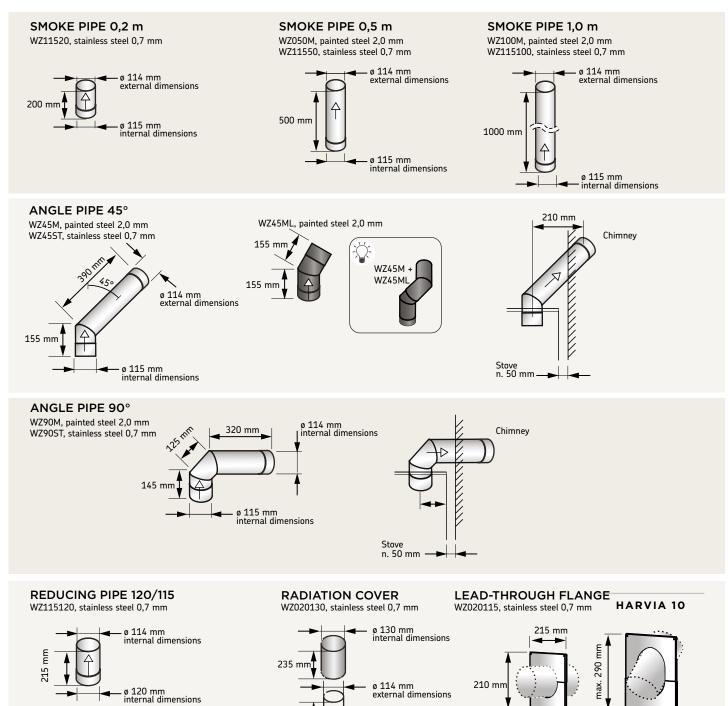


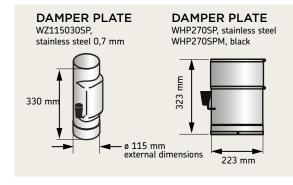




Smoke pipes

Smoke pipes made of stainless or powder-coated steel are available for all wood-heated Harvia heaters (excluding Harvia 50). Harvia smoke pipes are CE marked.

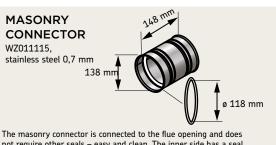






ø 115 mm external dimensions

270 mm



not require other seals - easy and clean. The inner side has a seal. The masonry connector can be used in the back and upper connection.



Protective sheaths and beddings

The durable, tested and safe Harvia protective sheaths significantly shorten the safety distances to combustible materials; in practice, this helps the heater fit into a smaller space. The settling of log walls does not prevent the use of a protective sheath. Together, a Harvia protective sheath and a CE marked Harvia heater form a tested functional whole.

Heater-specific protective sheaths

The protective sheath is attached to the heater and conforms to the shape of the heater, making the combination sleek. As the protective sheaths are heater model-specific, no compromises have been made in terms of design or performance.

Protective sheaths are available both as a full version and as one-sided sheaths that can be installed on either side of the heater. The protective sheaths are made from painted, aluminium-zinc-coated steel sheet. Protective sheaths can be installed horizontally as near as 50 millimetres away from combustible materials.

Protective bedding

The protective bedding is used when, for example, the fireplace or heater is installed onto a waterproofed tile floor.

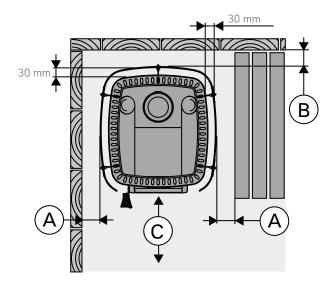
Please note! The floor in front of the fireplace or heater must be covered with a floor protector.

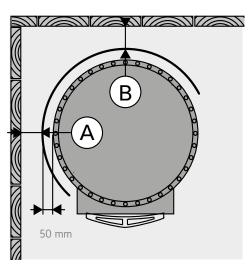
SAFETY DISTANCES

PROTECTIVE SHEATHS	WOOD BURNING HEATERS	A MIN.	B MIN.	C MIN.					
WL400 / WL450	M1, M2, M3, M3SL	50	50	300					
WL425 / WL475	16, Linear 16	30	30	400					
WL525 / WL575	Linear 22 GreenFlame	70	70	500					
WL500 / WL550	Pro 20, Pro 20 SL, Pro 20 Duo, Pro 20 SL	62	62	422					
WL500 / WL590	Pro 20 LS, Pro 20 RS	62	62	422					
WL600 / WL650	Pro 20 ES	62	62	422					
WL700 / WL750	Pro 26 Pro	73	73	526					
WL 800 /WL 850	Pro 36, Pro 36 Duo	90	90	700					
WL200	Legend 150/150 SL, 240/SL/Duo, 300/300 Duo	30	30	-					
PROTECTIVE BEDDING									
WL100	M1, M2, M3/SL, Pro 20, Pro 20 SL/Duo, Pro 20 ES, 50 L pata								
WL110	Pro 20 LS/RS, Pro 36/36 Duo								









WL200





WATER HEATING, HEATING AND COOKING

Heating clean water and cleansing yourself is an ancient tradition that is part of bathing in a wood-heated sauna. Carry in water from nearby and heat it in a traditional sauna cauldron to add ambience. How about making the most out of the holiday home feel by enjoying vegetables or fish you have smoked yourself after bathing in the sauna?

Traditional cottage atmosphere with a sauna cauldron

Harvia cauldrons are designed for heating larger amounts of water, mostly in cottage settings. They provide the atmosphere of a genuine Finnish old-time lakeside sauna. You can choose a traditional sauna cauldron from two different models based on your need for water, with a volume of either 50 or 80 litres. The durable, stainless steel inner cauldron can easily be lifted out for cleaning.

Harvia cauldron 50 litres

Thanks to the structure of the fire chamber of the 50-litre cauldron. the burning process is smooth and the heat is focused directly under the inner cauldron, heating up the water efficiently. The replaceable fire chamber makes the product long-lasting.

The outer casing of the Harvia cauldron 50 l is made of stainless steel.

Dimensions: width 435 mm, depth 500 mm, height 700 mm, weight 36 kg, smoke outlet diameter 115 mm

Harvia cauldron 80 litres

The traditional vermiculite insulation of the 80-litre cauldron keeps the outer surface of the cauldron cooler. The outer casing of the Harvia cauldron 80 l is painted black.

Model: WP800

Dimensions: width 590 mm, depth 590 mm, height 810 mm, weight 85 kg smoke outlet diameter 140 mm



HARVIA CAULDRON 50L



HARVIA CAULDRON 80L

A water heater for wood-heated heaters

Harvia pipe model water heater

The pipe model water heater (22 I) is installed directly on top of the heater. The water heats up guickly, as the smoke pipe running through the tank also acts as a wall inside it. Suitable for all wood-heated Harvia heaters, with the exception of Harvia 50.

Model: WP220ST

Dimensions: width 355 mm, depth 190 mm, height 410 mm.

smoke outlet diameter 115 mm



HARVIA PIPE MODEL WATER HEATER

Harvia Thermio water heater, 25 litres

The stylish steel outer shell of the Thermio water heater suits any sauna. The Thermio water heater heats the water quickly, as the smoke pipe acts as a wall in the water tank. The tap solution is placed away from the hot water tank and the heater. The tap can be installed in three different ways onto the benches or the wall. This makes the tap safer to use, as there is no fear of hot water splashes. For safe sauna experiences – Harvia.

Model: WP250TH
Dimensions: width 360 mm, depth 280 mm, height 910 mm
(water tank height 450 mm), weight 7 kg, smoke outlet diameter 115 mm

A safe tap solution

The tap is placed away from the hot water tank and the heater in the Legend and Thermio water heaters. A silicone hose measuring a few metres is attached to the bottom of the water tank, with a water tap at the other end.

The tap can be installed under the edge of the bench with a fixing bracket or embedded into the board at the edge of the bench. The tap can also be secured to the wall with a fixing bracket.

Harvia electric water heater

The Harvia electric water heater is mounted onto a wall. The easy-to-use and efficient water heater is designed for places where no hot tap water is available, such as summer cottage saunas and kitchens, public rest cabins, and hostels. The tank holds 27 litres. The water is heated by the heating element located at the bottom of the tank, which also makes the heater easy to clean. The temperature can be adjusted conveniently with the thermostat. Choose reliable and durable Harvia quality and treat yourself with warm washes and sauna experiences.

7 1,8 kW

Model: WP350ST

Dimensions: width 420 mm, depth 210 mm, height 400 mm



THERMIO WATER HEATER







ELECTRIC WATER HEATER



A heat source for your sauna cottage

Harvia 10 iron stove

The entire fire chamber and cooking surface of the Harvia 10 are made of sturdy cast iron that stores heat well. The iron stove's convenient size also makes it easy to place. The iron heater has a durable door with a cast iron frame and ceramic glass. The bottom section includes a handy storage compartment. Output 6.7 kW/20-200 m³.

Model: WU100

Dimensions: width 360 mm, depth 570 mm, height 750 mm, weight 85 kg



HARVIA 10

Delicacies cooked over an open fire, smoked, grilled

Harvia flare smoker

Its stylish appearance, durability and ease of use in particular make the Harvia flare smoker into a desired high-quality product. Ample amounts of stainless steel were used in its manufacture. All the grates are chrome-plated and can be washed normally. The flare smoker includes a heating plate, a drip pan, handles, grates for smoking and cooking food over an open fire and brackets for the grates. A steel outdoor griddle pan is available as an accessory.

You can cook almost anything with the Harvia flare smoker. You can purchase an outdoor griddle pan (available as an accessory) to cook fish, meat, crêpes and vegetables. The fire chamber makes it easy to cook baked potatoes, turnips and roasted meat, for example. Chicken and steaks cook quickly when you roast them over an open fire. Many delicious desserts can also be prepared with the flare smoker.



Dimensions: width 420 mm, height 700 mm, weight 17 kg



HARVIA FLARE SMOKER

HARVIA



Technical information

WOOD BURNING HEATERS									
Product	Output kW	Sauna room size min-max m³	Dimensions (W x D x H) mm	Height adjustable approx. mm	Weight approx.	Stone compart- ment max. kg *)	Fire chamber cover mm		
M1 / M3	16,5	6-13	390 x 430 x 710	0	45	30	5		
16	17,9	6-16	420 x 450 x 735	0	46	36	5		
Pro 20	24,1	8-20	430 x 510 x 760	+30	60	40	10		
Pro 20 ES	24,1	8-20	430 x 650 x 760	+30	75	40	10		
Pro 20 LS / RS	24,1	8-20	580 x 510 x 760	+30	65	40	10		
Linear 22 GreenFlame	15,7	9-22	450 x 510 x 770	+30	73	40	10		
Linear 22 ES GreenFlame	15,7	9-22	450 x 660 x 770	+30	83	40	10		
Linear 22 LS/RS GreenFlame	15,7	9-22	550 x 510 x 770	+30	78	40	10		
Pro 26	26,6	10-26	430 x 510 x 810	+30	65	50	6		
Pro 36	31	14-36	510 x 510 x 810	+30	70	60	6		
50	40	20-50	510 x 720 x 1050	+30	160	120	10		
Legend 150	16	6-13	530 x 530 x 740	+30	58	120	5		
Legend 240 GreenFlame	16	10-24	600 x 600 x 830	+30	82	200	10		
Legend 300	24	14-28	600 x 660 x 1040	+30	94	260	6		

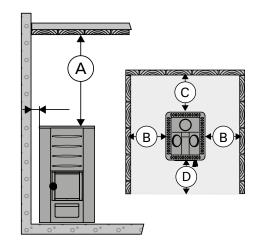
^{*)} The amount of stones the stone compartment can hold varies depending on the consistency and shape of the stones as well as how they are arranged. Harvia recommends stones measuring 10–15 cm in diameter for wood-heated heaters.

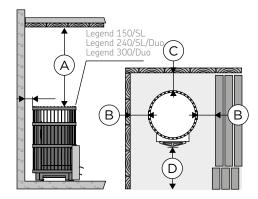
DUO AND SL HEATERS										
Product	Output Sauna room size min-max m³		Dimensions (W x D x H) mm	Height adjustable approx. mm	Weight approx.	Stone compart- ment max.	Fire chamber cover mm			
M3 SL	16,5	6-13	390 x (430 + 220) x 710	+30	50	30	5			
Pro 20 SL	24,1	8-20	430 x (510 + 220) x 760	+30	70	40	10			
Pro 20 Duo	24,1	8-20	430 x (510 + 280) x 760	+30	80	40	10			
Pro 36 Duo	31	14-36	510 x (510 + 280) x 810	+30	80	60	6			
50 SL	40	20-50	510 x (71,5 -19,5) x 105	+30	175	120	10			
Legend 150 SL	16	6-13	530 x (530 + 200) x 740	+30	62	120	5			
Legend 240 SL	21	10-24	600 x (600 + 180) x 830	+30	82	200	10			
Legend 240 Duo	21	10-24	600 x (600 + 180) x 830	+30	95	200	10			
Legend 300 Duo	23,5	15-30	600 x (660 + 120) x 1040	+30	99	260	6			

Safety distances

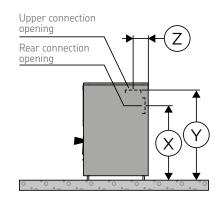
WOOD BURNING HEATERS										
Product	Safety	distances materia		ustible	Smoke outlet	Smoke outlet location, mm				
	A min.	B min.	C min.	D min.	diameter, mm	X	Y	Z		
M1 / M3	1300	300	300	300	115	560	640	120		
16	1300	300	350	400	115	560	635	130		
Pro 20	1300	300	300	300	115	560	670	120		
Pro 20 ES	1300	300	300	300	115	560	670	120		
Pro 20 LS / RS	1300	300	300	300	115	560	670	120		
Linear 22 GreenFlame	1265	400	380	500	115	558	708	136		
Linear 22 ES GreenFlame	1265	400	380	500	115	558	708	136		
Linear 22 LS/RS GreenFlame	1265	400	380	500	115	558	708	136		
Pro 26	1280	375	375	375	115	690	750	130		
Pro 36	1250	500	500	500	115	680	750	130		
50	1250	500	500	500	140	890	1090	130		
Legend 150	1000	200	250	500	115	560	640	180 ± 5		
Legend 240 GreenFlame	1200	200	250	630	115	560	670	200 ± 5		
Legend 300	1000	200	250	680	115	690	750	210 ± 5		

Safety distances



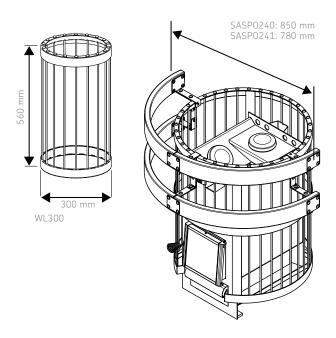


Connection openings



DUO AND SL HEATERS									
Product	Safety distances to combustible materials, mm				Smoke outlet	Installation hole size mm		Wall thickness	
	A min.	B min.	C min.	D min.	diameter, mm	Width	Height	max. mm	
M3 SL	1300	300	300	300	115	210	390	150	
Pro 20 SL	1300	300	300	300	115	210	390	150	
Pro 20 Duo	1300	300	300	300	115	405	485	150	
Pro 36 Duo	1250	500	500	500	115	405	485	150	
50 SL	1200	500	500	500	115	350	615	150	
Legend 150 SL	1000	200	250	500	115	210	390	150	
Legend 240 SL	1000	200	250	630	115	210	390	150	
Harvia Legend 240 Duo	1000	200	250	630	115	405	485	120	
Harvia Legend 300 Duo	1000	200	250	700	115	405	485	120	

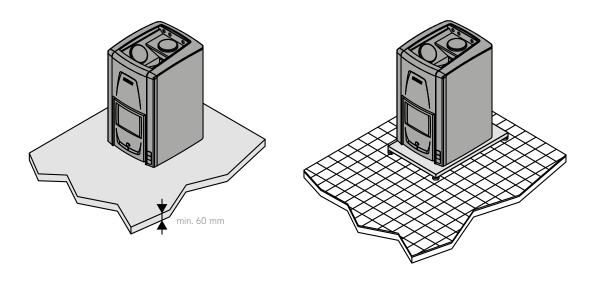
Harvia Legend accessories



Protecting the floor

Concrete floor without tiles. The heater can be installed directly on a concrete floor if the concrete is at least 60 mm thick. Make sure that there are no wires or water pipes in the concrete cast below the heater.

Tile floor. The floor glues and plasters as well as the waterproof materials used below the tiles are not resistant to the heat radiation from the heater. Protect the floor with Harvia's protective bedding or other similar protection from heat radiation.





The largest manufacturer of sauna heaters in the world has the right heater for every sauna.





















































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